

## The GLA

## INTERIOR

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<ul> <li>Fully-digital 2x 10.25" instrument display &amp;</li> </ul>	<ul> <li>2nd generation MBUX (NTG7) with individual</li> </ul>	<ul> <li>Wireless smartphone integration with Apple CarPlay®</li> </ul>
central media display with touchscreen operation	profile personalization for multiple users	& Android Auto®
<ul> <li>LED High Performance headlamps with new</li> </ul>	Multifunction leather steering wheel with touch-control	• Illuminated back-lit with Mercedes star pattern trim (56H)
light graphics	buttons	64 colour ambient lighting
<ul> <li>ARTICO leather upholstery</li> </ul>	<ul> <li>"Hey Mercedes" MBUX voice assistant command</li> </ul>	
	EXTERIOR	
Mercedes-Benz central star front grille	Re-designed front apron & underguard trims in silver	Large, darkened wheel arches for
with single louvre and accents in black	Chrome-plated beltline & window line trim strips	off-road design
LED High Performance headlamps	Integrated polished aluminium-look roof rails	2-piece LED tail lights with new light graphics
with new light graphics	18" 5-twin-spoke light-alloy wheels (R38)	Visible tailpipe & rear apron trim strip in chrome
	SAFETY	
Active Brake Assist	Airbags: Driver & front passenger, front thorax-	• TIREFIT
<ul> <li>Active Parking Assist with PARKTRONIC</li> </ul>	pelvis, driver side kneebag, window airbags	Adaptive brake lights
Reversing camera	<ul> <li>Automatic deactivation of front passenger airbag</li> </ul>	Automatic rain & light sensor
<ul> <li>Blind spot assist with exit warning function</li> </ul>	Rear seat belt status indicator	ADAPTIVE Highbeam Assist
	COMFORT	
Electrically adjustable front seats with	<ul> <li>Foldable rear-seat backrests with 40:20:40 split</li> </ul>	ADAPTIVE BRAKE with HOLD function
memory function	<ul> <li>4-way adjustable lumbar support</li> </ul>	<ul> <li>Foldable rear-seat backrests with 40:20:40 split</li> </ul>
<ul> <li>KEYLESS-GO entry &amp; HANDSFREE ACCESS</li> </ul>	<ul> <li>2nd row seat with 140mm fore/aft adjustment</li> </ul>	<ul> <li>ISOFIX attachment points for rear outer seats</li> </ul>
Comfort suspension	Wireless mobile charging	EASY-PACK tailgate
	DRIVING DYNAMICS	
1.4L 4-cylinder turbocharged engine	48V RSG EQ Boost technology	ECO start/stop function
producing 130hp	DYNAMIC SELECT with 4 selectable drive programs	Steering wheel mounted gear shift paddles
7G-DCT transmission	Cruise control with variable speed limiter	43-litres fuel tank
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Effective Date: 12 Oct 2023



## TECHNICAL DATA

GLA 180	
Progressive	
4/In-line	
1,332	
97[130] / 5,500	
230 / 1,660 - 3,000	
9.6	
200	
6.9	
В	

## OPTIONAL EQUIPMENT - FACTORY FITTED (incl. GST)

Code		GLA 180 Progressive	S\$
662U	MANUFAKTUR mountain grey magno paintwork	•	7,300
993U	MANUFAKTUR patagonia red metallic paintwork	•	1,000
P34	Leather package Includes: sports seats; heated front seats; leather in black or bahia brown / black	•	7,200
PDC	Premium package Includes: THERMOTRONIC dual-zone climate control; Advanced Sound System; MBUX Augmented reality for Navigation; Door sills with illuminated "Mercedes-Benz" lettering	•	10,800
H44	Light longitudinal-grain aluminium trim	•	900
H15	Blakc open-pore linden wood trim	•	1,300
03H	Brown open-pore linden wood trim	•	1,300

Note: The availability of the communication module (LTE) is temporarily limited for certain vehicles due to supply bottlenecks. Please note that especially Mercedes me connect services including the emergency call system (eCall) are not available in the affected vehicles upon delivery. For further enquiry, please contact your Mercedes-Benz Sales Representative or Cycle & Carriage Customer Assistance Centre at 6471 9111.

All prices and specifications are subject to change without prior notice. For a wider range of equipment and accessories available, please approach our sales personnel. All vehicles are covered by Cycle & Carriage with a 3-year Exclusive Warranty or 100,000 km, whichever is earlier from the date of registration. Prices quoted are inclusive of 1-year road tax, registration fee, number plates and GST, but without insurance. For any indent orders ie, cars not in stock or ordered with optional equipment OR if a customer decides to bid for their COE, the vehicle is then sold without COE at the price of (Package Price less off COE charged/Rebate Level). www.mercedes-benz.com.sg

